

Contents

Foreword	ix
Abstract	xi
Acknowledgments	xiii
Abbreviations and Acronyms	xv
Executive Summary	1
Technologies Included in the Report	1
Status of Clean Coal Technologies	2
Selection of Clean Coal Technology	6
Step 1: Select Fuel.....	6
Step 2: Determine Environmental Requirements.....	6
Step 3: Evaluate Technologies	6
Step 4: Perform Site-Specific Assessment If Needed	7
A Hypothetical Selection Case	7
Recommendations	10
1. Introduction	11
2. Precombustion and In Situ Technologies	13
Coal Cleaning	13
Conventional Physical Cleaning	13
Advanced Coal Cleaning	15
In Situ Technologies	16
Low-NO _x Combustion Technologies.....	16
Sorbent Injection for SO ₂ Control	19
3. Postcombustion Technologies	23
SO ₂ Control Technologies	23
Duct Injection.....	23
Wet Scrubbers/Flue-Gas Desulfurization	26
Dry Scrubbers (Spray Dryers).....	30
NO _x Control Technologies.....	32
Selective Noncatalytic Reduction for NO _x Control.....	32
Selective Catalytic Reduction for NO _x Control.....	34
Combined SO _x /NO _x Control	36

General Description	36
Particulate Removal Technologies.....	39
Electrostatic Precipitator Technology Enhancements.....	39
Fabric Filter (Baghouse) Technologies.....	40
Hot-Gas Cleanup Technologies	41
4. Advanced Coal Utilization Technologies.....	45
Fluidized-Bed Combustion	45
Atmospheric Fluidized-Bed Combustion.....	45
Pressurized Fluidized-Bed Combustion Technology.....	48
Coal Gasification Technologies	50
Integrated Gasification Combined-Cycle.....	50
Coproducts of Electricity and Clean Fuels	53
Advances in Pulverized-Coal Output and Efficiency	54
Technology Advances	54
Life Extension/Rehabilitation	55
Technology Readiness	56
Recommendation	56
5. Relationship between Environmental Regulations and Technology Choice	57
6. Suitability of Clean Coal Technologies: A Screening Method	59
Evaluation Criteria	59
Relevant Technologies	60
7. Conclusions and Recommendations	63
Technology Choices for Developing Countries.....	63
Technologies for Short-Term Applications	63
Technologies for Long-Term Applications.....	64
Additional Recommendations for Developing Countries.....	64
Recommendations for the World Bank.....	65
Annex A Sample Environmental Regulations in Selected Countries.....	67
Annex B Equipment Suppliers	73
References	81